

Answer Key

Spur gears

1 to 2

$$m = \frac{D \text{ (mm)}}{T}$$

for the Pinion

$$3 = \frac{D_1}{20 \text{ teeth}}$$

$$D_1 = 60 \text{ mm}$$

for the Gear

$$3 = \frac{D_2}{30 \text{ teeth}}$$

$$D_2 = 90 \text{ mm}$$

Center Distance Between Gears

$$C = \frac{D_1 + D_2}{2} = \frac{60 \text{ mm} + 90 \text{ mm}}{2}$$

$$C = 75 \text{ mm}$$

$$P = \frac{2\pi TN}{60}$$

$$50 \text{ kW} = \frac{2\pi T (500 \text{ rpm})}{60}$$

$$T = 0.8232 \text{ kN-m}$$

Hence;

$$T = F \left(\frac{D}{2} \right)$$

$$0.8232 \text{ kN-m} = F \left(\frac{0.220 \text{ m}}{2} \right)$$

$$F = 7.4838 \text{ kN}$$

$$P = \frac{2\pi TN}{60}$$

$$30 \text{ kW} = \frac{2\pi T(850 \text{ rpm})}{60}$$

$$T = 0.3370 \text{ kN-m}$$

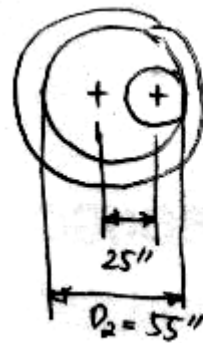
Hence;

$$T = F\left(\frac{D}{2}\right)$$

$$D = (12 \text{ in})\left(\frac{25.4 \text{ mm}}{1 \text{ in}}\right)\left(\frac{1 \text{ m}}{1000 \text{ mm}}\right) = 0.3048 \text{ m}$$

$$0.3370 \text{ kN-m} = F\left(\frac{0.3048 \text{ m}}{2}\right)$$

$$F = 2.2113 \text{ kN}$$



$$C = \frac{D_2 - D_1}{2}$$

$$25 \text{ in} = \frac{55 \text{ in} - D_1}{2}$$

$$D_1 = 5 \text{ in}$$

outside Diameter

$$P_d = 6$$

$$D = 10 \text{ in}$$

$$D_o = D + 2a ; \quad a = \frac{1}{P_d}$$

$$= 10 \text{ in} + 2\left(\frac{1}{6 \text{ in}}\right)$$

$$D_o = 10.3333 \text{ in}$$

$$D_o = 10 + \frac{1}{3} \text{ in}$$

$$t = \frac{\pi}{2 P_d}$$

$$0.30 \text{ in} = \frac{\pi}{2 P_d}$$

$$P_d = 5.23599$$

Hence;

$$a = \frac{1}{P_d} = \frac{1}{5.23599}$$

$$a = 0.19099 \text{ in}$$

$$t = \frac{\pi}{2 P_d}$$

$$0.20 = \frac{\pi}{2 P_d}$$

$$P_d = 7.85398$$

Hence;

$$a = \frac{1}{P_d} = \frac{1}{7.85398}$$

$$a = 0.1273 \text{ in}$$

$$m = \frac{D (25.4)}{T} ; P_d = \frac{T}{D}$$

$$m = \frac{25.4}{P_d}$$

$$3 = \frac{25.4}{P_d}$$

$$P_d = 8.4667 \text{ in}$$

Working Depth

$$WD = a + b$$

$$P_c P_d = \pi$$

$$(0.705 \text{ in}) P_d = \pi$$

$$P_d = 4.0$$

$$a = \frac{1}{P_d} = \frac{1}{4} = 0.25 \text{ in}$$

$$b = \frac{1.157}{P_d} = \frac{1.157}{4} = 0.28925 \text{ in}$$

Hence;

$$WD = (0.25 + 0.28925) \text{ in}$$

$$WD = 0.53925 \text{ in}$$

$$V = \frac{\pi D N}{60} \quad ; \quad m = \frac{D (\text{mm})}{T}$$

$$3 = \frac{D}{42 \text{ teeth}}$$

$$D = 126 \text{ mm}$$

Hence;

$$2600 \frac{\text{mm}}{\text{sec}} = \frac{\pi (126 \text{ mm}) N}{60}$$

$$N = 394.0979 \text{ rpm}$$

$$v = \frac{\pi D N}{60} \quad ; \quad P_c = \frac{\pi D}{T}$$

$$0.785 \text{ in} = \frac{\pi D}{30 \text{ teeth}}$$

$$D = 7.4962 \text{ in}$$

Hence;

$$\left(\frac{15 \text{ ft}}{\text{sec}} \right) \left(\frac{12 \text{ in}}{1 \text{ ft}} \right) = \frac{\pi (7.4962 \text{ in}) N}{60}$$

$$N = 458.5986 \text{ rpm}$$

$$P_c P_d = \pi$$
$$1.60 P_d = \pi$$
$$P_d = 1.9635 \text{ in}$$

Hence;

$$P_d = \frac{T}{D}$$

$$1.9635 = \frac{42 \text{ teeth}}{D}$$

$$D = 21.3904 \text{ in}$$

$$D_o = \frac{T - 2}{P_d} ; \quad m = \frac{25.4}{P_d}$$

$$5.2778 = \frac{25.4}{P_d}$$

$$P_d = 4.8126 \text{ in}$$

substit;

$$(190 \text{ mm}) \left(\frac{1 \text{ in}}{25.4 \text{ mm}} \right) = \frac{T + 2}{4.8126}$$

$$T = 34 \text{ teeth}$$

$$VR = \frac{N_1}{N_2} = \frac{D_2}{D_1} = \frac{T_2}{T_1}$$

$$C = \frac{D_1 + D_2}{2} ;$$

$$C = \frac{D_1 + VRD_1}{2}$$

$$2.8 \text{ in} = \frac{D_1 + 2D_1}{2}$$

$$D_1 = 1.8667 \text{ in}$$

Then,

$$P_a = \frac{T_1}{D_1}$$

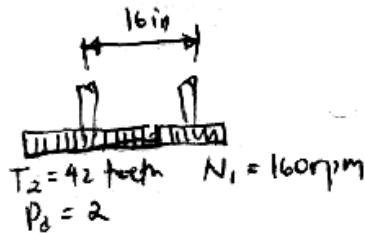
$$10.7140 = \frac{T_1}{1.8667}$$

$$T_1 = 20 \text{ teeth}$$

$$D_o = \frac{T+2}{P_d}$$

$$\left(5 - \frac{1}{3} \text{ in}\right) = \frac{T+2}{6}$$

$$T = 30 \text{ teeth}$$



$$VR = \frac{N_1}{N_2} = \frac{D_2}{D_1} = \frac{T_2}{T_1}$$

$$P_2 = \frac{T_2}{D_2}$$

$$2 = \frac{42 \text{ teeth}}{D_1}$$

$$D_2 = 21 \text{ in}$$

$$C = \frac{D_1 + D_2}{2}$$

$$16 \text{ in} = \frac{21 \text{ in} + D_2}{2}$$

$$16 \text{ in} = \frac{D_1 + 21 \text{ in}}{2}$$

$$D_1 = 11 \text{ in}$$

Hence;

$$\frac{160 \text{ rpm}}{N_2} = \frac{21 \text{ in}}{11 \text{ in}}$$

$$N_2 = 83.8095 \text{ rpm}$$

$$VR = \frac{4}{1} ; VR = \frac{T_2}{T_1}$$

$$4 = \frac{40 \text{ teeth}}{T_1}$$

$$T_1 = 10 \text{ teeth}$$

$$P_d = \frac{T}{D}$$
$$5 = \frac{30 \text{ teeth}}{D}$$
$$D = 15 \text{ in}$$

$$C = \frac{D_1 + D_2}{2} \quad ; \quad P_d = \frac{T_1}{D_1}$$

$$8 = \frac{14 \text{ teeth}}{D_1}$$

$$D_1 = 1.75 \text{ in}$$

$$P_d = \frac{T_2}{D_2}$$

$$8 = \frac{38 \text{ teeth}}{D_2}$$

$$D_2 = 4.75 \text{ in}$$

Hence;

$$C = \frac{(1.75 + 4.75) \text{ in}}{2}$$

$$C = 3.25 \text{ in}$$

$$P_c = \pi \frac{D}{T} \quad ; \quad C = \frac{D_1 + D_2}{2} \quad ; \quad P_d = \frac{T_1}{D_1} \quad ; \quad P_d = \frac{T_2}{D_2}$$

$$P_c P_d = \pi$$

$$C = \frac{(T_1/P_d) + (T_2/P_d)}{2} = \frac{T_1 + T_2}{2 P_d}$$

$$12 \text{ in} = \frac{(24 + 56) \text{ teeth}}{2 P_d}$$

$$P_d = 3.3333$$

Hence;

$$P_c (3.3333) = \pi$$

$$P_c = 0.9425 \text{ in}$$

22 to 25

$$V.R = \frac{N_1}{N_2} = \frac{D_2}{D_1} = \frac{T_2}{T_1}$$

$$C = \frac{D_1 + D_2}{2} = \frac{D_1 + VR D_1}{2} = \frac{D_1 (1 + VR)}{2}$$

$$18 = \frac{D_1 (1 + 10/8)}{2}$$

$$D_1 = 16 \text{ in}$$

$$D_2 = 20 \text{ in}$$

Number of teeth

For the pinion

$$P_d = \frac{T_1}{D_1}$$

$$g = \frac{T_1}{16 \text{ in}}$$

$$T_1 = 144 \text{ teeth}$$

For the Gear

$$P_d = \frac{T_2}{D_2}$$

$$g = \frac{T_2}{20 \text{ in}}$$

$$T_2 = 180 \text{ teeth}$$

22 to 25 cont...

OUTSIDE Diameter

for the pinion

$$D_{o1} = \frac{T_1 + 2}{P_d} = \frac{144 + 2}{9}$$

$$D_{o1} = 16.2222 \text{ in}$$

for the Gear

$$D_{o2} = \frac{T_2 + 2}{P_d} = \frac{180 + 2}{9}$$

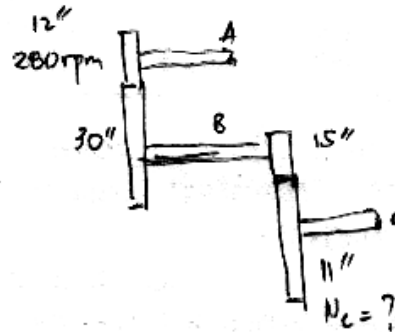
$$D_{o2} = 20.2222 \text{ in}$$

Circular Pitch

$$P_c P_d = \pi$$

$$P_c (9) = \pi$$

$$P_c = 0.3491 \text{ in}$$



$$D_A N_A = D_B N_B$$

$$(12 \text{ in})(280 \text{ rpm}) = (30 \text{ in}) N_B$$

$$N_B = 112 \text{ rpm}$$

$$D_B N_B = D_C N_C$$

$$(15 \text{ in})(112 \text{ rpm}) = (11 \text{ in}) N_C$$

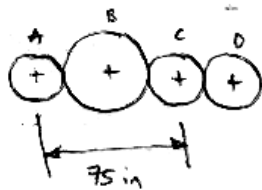
$$N_C = 152.7273 \text{ rpm}$$

TANGENTIAL VELOCITY

$$V_t = \pi D_1 N_1$$

$$\left(80 \frac{\text{ft}}{\text{min}}\right) \left(\frac{12 \text{ in}}{1 \text{ ft}}\right) = \pi (12 \text{ in}) N_1$$

$$N_1 = 25.4648 \text{ rpm}$$



$$A:B:C:D = 6:4:2:5$$

$$D_A N_A = D_C N_C$$

$$D_A (6) = D_C (2)$$

$$D_A = D_C \left(\frac{1}{3} \right)$$

$$D_B N_B = D_C N_C$$

$$D_B (4) = D_C (2)$$

$$D_B = D_C \left(\frac{1}{2} \right)$$

Then;

$$C_{AC} = \frac{D_A}{2} + D_B + \frac{D_C}{2} = 75 \text{ in}$$

$$75 \text{ in} = \frac{D_C}{6} + \frac{D_C}{2} + \frac{D_C}{2}$$

$$D_C = 64.2857 \text{ in}$$

And;

$$D_C N_C = D_D N_D$$

$$(64.2857 \text{ in})(2) = D_D (5)$$

$$D_D = 25.7143 \text{ in}$$

Internal Gears

$$VR = \frac{N_1}{N_2} = 2.8 \quad ; \quad C = \frac{D_2 - D_1}{2}$$

$$N_1 = 2.8N_2$$

and;

$$D_1 N_1 = D_2 N_2$$

$$D_1 (2.8N_2) = D_2 N_2$$

$$D_2 = 2.8D_1$$

Hence;

$$(60 \text{ cm}) \left(\frac{1 \text{ in}}{2.54 \text{ cm}} \right) = \frac{2.8D_1 - D_1}{2}$$

$$D_1 = 26.2467 \text{ in}$$

$$D_2 = 73.4908 \text{ in}$$

$$C = \frac{D_1 + D_2}{2}$$

$$VR = \frac{N_1}{N_2} = 3.5$$

$$N_1 = 3.5 N_2$$

from;

$$D_1 N_1 = D_2 N_2$$

$$D_1 (3.5 N_2) = D_2 N_2$$

$$D_2 = 3.5 D_1 = 3.5 (12 \text{ in})$$

$$D_2 = 42 \text{ in}$$

Hence;

$$C = \frac{(12 + 42) \text{ in}}{2}$$

$$C = 27 \text{ in}$$

$$VR = \frac{N_1}{N_2} ; N_2 = \frac{N_1}{VR}$$

$$V_2 = \pi D_2 N_2$$

$$= \pi (0.820 \text{ m}) \left(\frac{3.29 \text{ ft}}{1 \text{ m}} \right) \left(\frac{1500 \text{ rev}}{1.5 \text{ min}} \right) \left(\frac{1 \text{ min}}{60 \text{ sec}} \right)$$

$$V_2 = 140.8271 \text{ ft/sec}$$