

# Answer Key

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## Fans, Blowers and Compressors

$$Q = m c_p (T_x - T_i)$$

$$\frac{T_x}{T_i} = \left( \frac{P_x}{P_i} \right)^{\frac{\gamma-1}{\gamma}} ; P_x = \sqrt{(100 \text{ kPa})(700 \text{ kPa})}$$

$$P_x = 264.5751 \text{ kPa}$$

$$\frac{T_x}{(26+273) \text{ K}} = \left( \frac{264.5751 \text{ kPa}}{100 \text{ kPa}} \right)^{\frac{1.4-1}{1.4}}$$

$$T_x = 394.8203 \text{ K}$$

and;

$$P_i V_i = m R T_i$$

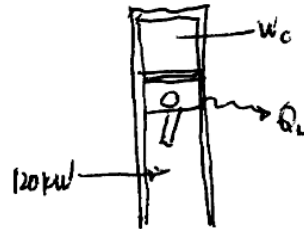
$$(100 \text{ kPa}) \left( \frac{720}{3600} \frac{\text{m}^3}{\text{s}} \right) = m (0.287 \text{ kJ/kg-K}) (26+273) \text{ K}$$

$$m = 0.2331 \text{ kg/s}$$

Hence;

$$Q = (0.2331 \text{ kg/s}) (1.0062 \text{ kJ/kg-K}) (394.8203 - 299) \text{ K}$$

$$Q = 22.4742 \text{ kW}$$



$$W_c = \frac{k P_1 V_1}{k-1} \left[ \left( \frac{P_2}{P_1} \right)^{\frac{k-1}{k}} - 1 \right]$$

$$= \frac{(1.4)(80 \text{ kPa})(0.5 \text{ m}^3/\text{s})}{1.4-1} \left[ \left( \frac{650 \text{ kPa}}{80 \text{ kPa}} \right)^{\frac{1.4-1}{1.4}} - 1 \right]$$

$$W_c = 114.7285 \text{ kW}$$

By Energy Balance;

$$[t_{in} = t_{out}]$$

$$120 \text{ kW} = 114.7285 \text{ kW} + Q_L$$

$$Q_L = 5.2715 \text{ kW}$$

$$Q = m c_p (T_x - T_1)$$

and

$$P_1 V_1 = m R T_1$$

$$(98 \text{ kPa})(0.122 \text{ m}^3/\text{s}) = m(0.287 \text{ kJ/kg} \cdot \text{K})(297 \text{ K})$$

$$m = 0.1403 \text{ kg/s}$$

$$\text{from } \frac{T_x}{T_1} = \left(\frac{P_x}{P_1}\right)^{\frac{k-1}{k}} ; P_x = \sqrt{(98 \text{ kPa})(600 \text{ kPa})}$$

$$P_x = 258.1472 \text{ kPa}$$

$$\frac{T_x}{(297 \text{ K})} = \left(\frac{258.1472 \text{ kPa}}{98 \text{ kPa}}\right)^{\frac{1.4-1}{1.4}}$$

$$T_x = 391.6675 \text{ K}$$

hence;

$$Q = (0.1403 \text{ kg/s})(1.0062 \text{ kJ/kg} \cdot \text{K})(391.6675 - 297) \text{ K}$$

$$Q = 13.3670 \text{ kW}$$

$$V_D = \left[ \frac{\pi D^2}{4} \right] \frac{LN}{60} \quad ; \quad \text{Piscon Speed} = V_p = \frac{2LN}{60}$$

$$V_D = \left[ \frac{\pi D^2}{4} \right] \frac{V_p}{2}$$

$$0.25 \frac{\text{m}^3}{\text{s}} = \left[ \frac{\pi D^2}{4} \right] \left( \frac{150/60}{2} \right) \text{m/s}$$

$$D = 0.5046 \text{ m}$$

$$D = 504.6 \text{ mm}$$

$$P_x = \sqrt{P_1 P_2}$$

$$5 \text{ kg/cm}^2 = \sqrt{(0.8 \text{ kg/cm}^2) P_2}$$

$$P_2 = 31.25 \text{ kg/cm}^2$$

$$V_D = \left[ \frac{\pi D^2}{4} \right] \frac{LN}{60} * (\# \text{ of cylinders}) (\# \text{ of firing})$$

$$V_D = \frac{\pi (0.52 \text{ m})^2}{4} (0.65 \text{ m}) \frac{(660 \text{ rpm})}{60} (1)(2)$$

$$V_D = 3.0369 \text{ m}^3/\text{s}$$

$$W_c = P_{mI} V_D$$

$$125 \text{ kW} = P_{mI} \left( \frac{19}{60} \frac{\text{m}^3}{\text{s}} \right)$$

$$P_{mI} = 394.7368 \text{ kPa}$$

Free air Capacity

$$\frac{P_F V_F}{T_F} = \frac{P_1 V_1}{T_1}$$

$$\frac{(100 \text{ kPa}) V_F}{(296 \text{ K})} = \frac{(98 \text{ kPa})(0.22 \text{ m}^3/\text{s})}{(301 \text{ K})}$$

$$V_F \approx 0.2120 \text{ m}^3/\text{s}$$

$$\eta_v = \frac{V_1'}{V_D}; \quad V_D = \frac{\pi D^2}{4} \frac{LN}{60} = \frac{\pi (0.365 \text{ m})^2 (0.370 \text{ m}) \left(\frac{320 \text{ rpm}}{60}\right)}{4}$$

$$V_D = 0.2065 \text{ m}^3/\text{s}$$

and;

$$\eta_v = 1 + C - C \left( \frac{P_2}{P_1} \right)^{1/k} = 1 + 0.08 - 0.08 \left( \frac{550 \text{ kPa}}{100 \text{ kPa}} \right)^{1/1.4}$$

$$\eta_v = 0.8274$$

$$\text{Then; } 0.8274 = \frac{V_1'}{0.2065 \text{ m}^3/\text{s}}$$

$$V_1' = 0.1709 \text{ m}^3/\text{s}$$

Hence;

$$P_1 V_1' = m R T_1$$

$$(100 \text{ kPa}) (0.1709 \text{ m}^3/\text{s}) = m (0.287 \text{ kJ/kg} \cdot \text{K}) (297 \text{ K})$$

$$m = 0.200 \text{ kg/s}$$

$$\eta_c = \frac{W_c}{EP}$$

$$0.75 = \frac{W_c}{(15 \text{ hp}) \left( \frac{0.746 \text{ kW}}{1 \text{ hp}} \right)}$$

$$W_c = 8.3925 \text{ kW}$$

Then;

$$W_c = \frac{k m R T_1}{k-1} \left[ \left( \frac{P_2}{P_1} \right)^{\frac{k-1}{k}} - 1 \right] \left[ \left( \frac{7 \text{ bar}}{1 \text{ bar}} \right)^{\frac{1.4-1}{1.4}} - 1 \right]$$

$$8.3925 \text{ kW} = \frac{(1.4) m (0.287 \text{ kJ/kg} \cdot \text{K}) (302 \text{ K})}{1.4 - 1}$$

$$m = (0.03720 \text{ kg/s}) \left( \frac{60 \text{ s}}{1 \text{ min}} \right)$$

$$m = 2.232 \text{ kg/min}$$

$$W_c = \frac{n P_1 V_1}{n-1} \left[ \left( \frac{P_2}{P_1} \right)^{\frac{n-1}{n}} - 1 \right]$$

$$W_c = \frac{(1.33)(100 \text{ kPa})(0.6 \text{ m}^3/\text{s})}{1.33 - 1} \left[ \left( \frac{600 \text{ kPa}}{100 \text{ kPa}} \right)^{\frac{1.33-1}{1.33}} - 1 \right]$$

$$W_c = 135.3752 \text{ kW}$$

$$\left(\frac{P_2}{P_1}\right)^{\frac{k-1}{k}} = \left(\frac{V_1}{V_2}\right)^{k-1}$$

$$\left(\frac{720 \text{ kPa}}{98 \text{ kPa}}\right)^{\frac{1.4-1}{1.4}} = \left(\frac{V_1}{1.8 \text{ m}^3/\text{s}}\right)^{1.4-1}$$

$$V_1 = \left(7.4803 \frac{\text{m}^3}{\text{s}}\right) \left(\frac{3.28 \text{ ft}}{1 \text{ m}}\right)^3 \left(\frac{60 \text{ s}}{1 \text{ min}}\right)$$

$$V_1 = 15837.7225 \text{ cfm}$$

$$\frac{P_1}{N_1^3 \rho_1} = \frac{P_2}{N_2^3 \rho_2}$$

$$\rho_1 = \frac{P_1}{RT_1} = \frac{101.325 \text{ kPa}}{(0.287 \text{ kJ/kg} \cdot \text{K})(30 + 273) \text{ K}} = 1.1652 \text{ kg/m}^3$$

$$\rho_2 = \frac{P_2}{RT_2} = \frac{101.325 \text{ kPa}}{(0.287 \text{ kJ/kg} \cdot \text{K})(333 \text{ K})} = 1.0602 \text{ kg/m}^3$$

subst.

$$\frac{8 \text{ kW}}{(360 \text{ rpm})^3 (1.1652 \text{ kg/m}^3)} = \frac{P_2}{(620 \text{ rpm})^3 (1.0602 \text{ kg/m}^3)}$$

$$P_2 = 37.1830 \text{ kW}$$

$$H_T = h_s + h_v$$

$$h_s = \frac{\gamma_w h_w}{\gamma_a}$$

$$p = \left(1.0 \frac{\text{kg}}{\text{cm}^2}\right) \left(\frac{9.81 \frac{\text{m}}{\text{s}^2}}{1000 \frac{\text{kg} \cdot \text{m}}{\text{KN} \cdot \text{s}^2}}\right) \left(\frac{100 \text{ cm}}{1 \text{ m}}\right)^2 = 98.1 \text{ kPa}$$

$$\rho_a = \frac{p}{RT} = \frac{98.1 \text{ kPa}}{(0.287 \text{ kJ/kg} \cdot \text{K})(23.8889 + 273) \text{ K}} = 1.1513 \frac{\text{kg}}{\text{m}^3}$$

subst;

$$110 \text{ m} = \frac{(9.81 \frac{\text{KN}}{\text{m}^3}) h_w}{\left(1.1513 \frac{\text{kg}}{\text{m}^3}\right) \left(\frac{9.81 \frac{\text{m}}{\text{s}^2}}{1000 \frac{\text{kg} \cdot \text{m}}{\text{KN} \cdot \text{s}^2}}\right)}$$

$$h_w = 0.1266 \text{ m of water}$$

$$\text{and; } h_v = \frac{V^2}{2g} = \frac{(18 \frac{\text{m}}{\text{s}})^2}{2(9.81 \frac{\text{m}}{\text{s}^2})} = 16.5138 \text{ m of air}$$

$$16.5138 \text{ m} = \frac{(9.81 \frac{\text{KN}}{\text{m}^3}) h_v}{\left(1.1513 \frac{\text{kg}}{\text{m}^3}\right) \left(\frac{9.81 \frac{\text{m}}{\text{s}^2}}{1000 \frac{\text{kg} \cdot \text{m}}{\text{KN} \cdot \text{s}^2}}\right)}$$

$$h_v = 0.01901 \text{ m of water}$$

Hence;

$$H_T = h_s + h_v = (0.1266 + 0.01901) \text{ m of water}$$

$$H_T = 0.14561 \text{ m of water}$$

$$H_T = 145.61 \text{ mm of water}$$

$$H_T = h_s + h_v$$

$$h_s = \frac{\gamma_w h_w}{\gamma_a} = \frac{(9.81 \text{ kN/m}^3)(0.220 \text{ m})}{(1.18 \text{ kN/m}^3) \left( \frac{9.81 \text{ m/s}^2}{1000 \frac{\text{kg} \cdot \text{m}}{\text{m}^3 \cdot \text{s}^2}} \right)}$$

$$h_s = 186.4407 \text{ m of air}$$

subst;

$$220 \text{ m} = 186.4407 \text{ m} + h_v$$

$$h_v = 33.5593 \text{ m of air}$$

then;

$$h_v = \frac{v^2}{2g_0}$$

$$33.5593 \text{ m of air} = \frac{v^2}{2(9.81 \text{ m/s}^2)}$$

$$v = 25.6599 \text{ m/s}$$

$$\frac{h_1}{h_2} = \frac{\rho_1}{\rho_2} ; \rho_1 = \frac{P}{RT} = \frac{100 \text{ kPa}}{(0.287 \text{ kJ/kg} \cdot \text{K})(28+273) \text{ K}} = 1.1576 \text{ kg/m}^3$$

$$\rho_2 = \frac{P}{RT} = \frac{(15 \text{ psi}) \left( \frac{101.325 \text{ kPa}}{14.7 \text{ psi}} \right)}{(0.287 \text{ kJ/kg} \cdot \text{K})(96+273) \text{ K}} = 0.9763 \text{ kg/m}^3$$

subst;

$$\frac{280 \text{ mm}}{h_2} = \frac{1.1576 \text{ kg/m}^3}{0.9763 \text{ kg/m}^3}$$

$$h_2 = 236.1472 \text{ mm of water}$$

$$\eta_F = \frac{AP}{EP}$$

$$AP_i = \eta_F EP = (0.70)(55 \text{ kW}) = 42.9 \text{ kW}$$

$$AP_i = Q_1 \gamma H_s$$

$$42.9 \text{ kW} = Q_1 (1.2 \text{ kg/m}^3) \left( \frac{9.81 \text{ m/s}^2}{1000 \frac{\text{kg} \cdot \text{m}}{\text{kg} \cdot \text{s}^2}} \right) (130 \text{ m})$$

$$Q_1 = 28.0326 \text{ m}^3/\text{s}$$

subst;

$$\frac{Q_1}{Q_2} = \frac{P_1}{P_2}$$

$$\frac{28.0326 \text{ m}^3/\text{s}}{Q_2} = \frac{42.9 \text{ kW}}{55 \text{ kW}}$$

$$Q_2 = 35.9392 \text{ kW}$$

$$H_T = h_s + h_v$$

$$h_s = h_2 - h_1 = (0.165 - 0.045) \text{ m} = 0.12 \text{ m of water}$$

$$h_v = \frac{v_2^2 - v_1^2}{2g_0} = \frac{(9^2 - 6^2) \text{ m}^2/\text{s}^2}{2(9.81 \text{ m/s}^2)} = 2.2936 \text{ m of air}$$

$$h_v = \frac{\rho_w h_v}{\rho_a}$$

$$2.2936 \text{ m of air} = \frac{(9.81 \text{ N/m}^3) h_v}{(1.12 \text{ kg/m}^3) \left( \frac{9.81 \text{ m/s}^2}{1000 \frac{\text{kg} \cdot \text{m}}{\text{s}^2 \cdot \text{m}^2}} \right)}$$

$$h_v = 2.5688 \times 10^{-3} \text{ m of water}$$

hence;

$$H_T = (0.12 + 2.5688 \times 10^{-3}) \text{ m of water}$$

$$H_T = 0.1226 \text{ m of water}$$

$$H_T = 122.6 \text{ mm of water}$$

$$\frac{P_1}{\rho_1} = \frac{P_2}{\rho_2}$$

$$\rho_2 = \frac{P}{RT} = \frac{100 \text{ kPa}}{(0.287 \text{ kJ/kg-K})(36+273) \text{ K}} = 1.1276 \frac{\text{kg}}{\text{m}^3}$$

subst;

$$\frac{110 \text{ kW}}{1.190 \text{ kg/m}^3} = \frac{P_2}{1.1276 \text{ kg/m}^3}$$

$$P_2 = 104.2319 \text{ kW}$$

$$\eta_p = \frac{AP}{EP} ; AP = 0.75 H_T$$

$$H_T = h_s + h_v$$

$$h_s = \frac{\gamma_w h_w}{\gamma_a} = \frac{(9.81 \text{ kN/m}^3)(0.165 \text{ m})}{0.011772 \text{ kN/m}^3}$$

$$h_s = 137.5 \text{ m of air}$$

$$h_v = \frac{v^2}{2g} = \frac{(25 \text{ m/s})^2}{2(9.81 \text{ m/s}^2)}$$

$$h_v = 31.8552 \text{ m of air}$$

$$H_T = (137.5 + 31.8552) \text{ m of air}$$

$$H_T = 169.3552 \text{ m of air}$$

subst;

$$AP = \left( \frac{100000 \text{ m}^3}{3600 \text{ s}} \right) (0.011772 \text{ kN/m}^3) (169.3552 \text{ m of air})$$

$$AP = 55.3792 \text{ kW}$$

hence;

$$0.75 = \frac{55.3792 \text{ kW}}{EP}$$

$$EP = 73.8389 \text{ kW}$$

$$AP = \phi \gamma_a H_T$$

$$H_T = h_s + h_v$$

$$h_s = \frac{\gamma_w h_w}{\gamma_a} = \frac{(9.81 \text{ kN/m}^3)(0.160 \text{ m of water})}{\left(1.12 \frac{\text{kg}}{\text{m}^3} \left( \frac{9.81 \text{ m/s}^2}{1000 \frac{\text{kg-m}}{\text{kN-s}^2}} \right)\right)} = 142.8571 \text{ m of air}$$

$$h_v = \frac{V^2}{2g_c} ; \quad \phi = AV$$

$$\frac{45 \text{ m}^3}{\text{s}} = (0.720 \times 1.050) \text{ m}^2 V$$

$$V = 59.5238 \text{ m/s}$$

$$h_v = \frac{(59.5238 \text{ m/s})^2}{2(9.81 \text{ m/s}^2)} = 180.5853 \text{ m of air}$$

$$H_T = (142.8571 + 180.5853) \text{ m of air}$$

$$H_T = 323.4424 \text{ m of air}$$

subst;

$$AP = (45 \text{ m}^3/\text{s}) \left( 1.12 \frac{\text{kg}}{\text{m}^3} \right) \left( \frac{9.81 \text{ m/s}^2}{1000 \frac{\text{kg-m}}{\text{kN-s}^2}} \right) (323.4424 \text{ m of air})$$

$$AP = (159.9177 \text{ kW}) \left( \frac{1 \text{ hp}}{0.746 \text{ kW}} \right)$$

$$AP = 214.3668 \text{ hp}$$